SAFETY DATA SHEET



Blasogrind HC 5

Section 1. Identif	ication				
Product identifier	: Blasogrin				
Article No.	: 03280-56	3			
Relevant identified uses of	the substance	e or mixture and uses	advised against		
Identified uses					
Industrial use only. Metal working fluids					
Uses advised against					
Consumer use.					
Manufacturer	Wintersei CH-3415 Switzerla Tel:+41 (SWISSLUBE AG istrasse 22 Hasle-Rüegsau nd 0)34 460 01 01 ontact@blaser.com			
Supplier's details	QLD 417 Tel:+61 4	5325, 220 Bay Terrace 8 Manly,Wynnum I38 600 915 dmin@cryocut.com			
e-mail address of person responsible for this SDS	: reach@b	laser.com			
Emergency telephone number (with hours of operation)	: +61 2 80 ⁻	14 4558 (24h/7d)			
Section 2. Hazard	l(s) ident	ification			
Classification of the substance or mixture		NSITIZATION - Catego TION HAZARD - Catego			
GHS label elements Hazard pictograms	:	$\langle \cdot \rangle$			
Signal word	: DANGER	₹ ₹			
Hazard statements		ay be fatal if swallowe ay cause an allergic s		ays.	
Precautionary statements		_			
Prevention		/ear protective gloves. void breathing vapor.			
Response	: P301 + P doctor. D P362 + P P302 + P	2310 + P331 - IF SWALI Do NOT induce vomiting 2364 - Take off contamir 2352 - IF ON SKIN: Was 2313 - If skin irritation or	nated clothing and v h with plenty of wa	wash it before reuse. ter.	
Date of issue/Date of revision	: 2/12/2024	Date of previous issue	: 9/5/2023	Version : 1.02	1/10 A



Section 2. Hazard(s) identification

Supplemental label : Not a	known.
Tallor	oplicable.
	- Dispose of contents and container in accordance with all local, regional, al and international regulations.

Section 3. Composition and ingredient information

Substance/mixture	: Mixture
Other means of	: Not available.
identification	

Ingredient name	% (w/w)	CAS number
Distillates (petroleum), hydrotreated middle	≥30 - ≤60	64742-46-7
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	≥30 - ≤60	72623-86-0
Polysulfides, di-tert-dodecyl	≤5	68425-15-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and would require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first a	aid measures
Eye contact :	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Inhalation :	Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact :	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion :	Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/effe	cts, acute and delayed
Potential acute health effects	
Eye contact :	No known significant effects or critical hazards.

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Section 4. First aid measures

Inhalation	No known significant effects or critical hazards.	
Skin contact	May cause an allergic skin reaction.	
Ingestion	May be fatal if swallowed and enters airways.	
Over-exposure signs/symp	<u>15</u>	
Eye contact	No specific data.	
Inhalation	No specific data.	
Skin contact	Adverse symptoms may include the following: irritation redness	
Ingestion	Adverse symptoms may include the following: nausea or vomiting	
Indication of immediate med	l attention and special treatment needed, if necessary	
Notes to physician	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.	
Specific treatments	No specific treatment.	
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	٦.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: No specific data.
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protecti	ve equipment and emergency procedures
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".



Section 6. Accidental release measures

Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	onta	ainment and cleaning up
Small spill		Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill		Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	
Protective measures :	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not swallow. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general : occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, : including any incompatibilities	Store between the following temperatures: -20 to 40°C (-4 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based Polysulfides, di-tert-dodecyl	Safe Work Australia (Australia, 12/2019). TWA: 5 mg/m ³ 8 hours. Form: mist DFG MAC-values list (Germany, 8/2020). PEAK: 20 mg/m ³ , 4 times per shift, 15	
	minutes. Form: respirable fraction TWA: 5 mg/m ³ 8 hours. Form: respirable fraction	

Biological exposure indices

No exposure indices known.



Section 8. Exposure controls and personal protection

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measure	<u>es</u>	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum).
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection	:	A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

: 9/5/2023

Appearance	
Physical state	: Liquid.
Color	: Colorless.
Odor	: Faint odor.
Odor threshold	: Not available.
рН	Not applicable.
Melting point/freezing point	: Not available.
Pour point	: -24°C (-11.2°F)
Boiling point, initial boiling point, and boiling range	: Not available.
Flash point	: Open cup: 150°C (302°F)
Evaporation rate	: Not available.
Date of issue/Date of revision	: 2/12/2024 Date of previous issue



Section 9. Physical and chemical properties and safety characteristics

Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	: Not available.
Relative vapor density	: Not available.
Relative density	: Not available.
Density	: 0.85 g/cm³ [20°C (68°F)]
Solubility in water	: Not available.
Miscible with water	: No.
Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C (104°F)): 5 mm²/s (5 cSt)
Particle characteristics	
Median particle size	: Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Shelf life: 36 months.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity	A	A second section.
	Acute	toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	LD50 Dermal	Rabbit	>2000 mg/kg	-
Polysulfides, di-tert-dodecyl	LD50 Oral LD50 Dermal	Rat Rat	>5000 mg/kg >2000 mg/kg	-
, , , , , , , , , , , , , , , , , , ,	LD50 Oral	Rat	>2000 mg/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.



Section 11. Toxicological information

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely : Not available.

routes of	exposure
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Potential acute health effects

Potential immediate

effects

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: May cause an allergic skin reaction.
Ingestion	: May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact Inhalation	No specific data.No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: Adverse symptoms may include the following: nausea or vomiting

: Not available.

Delayed and immediate effects and also chronic effects from short and long term exposure Short term exposure

Potential delayed effects Long term exposure	:	Not available.
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health eff	ect	<u>s</u>
Not available.		
General	:	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	1	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.



Section 11. Toxicological information

Reproductive toxicity

: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Distillates (petroleum), hydrotreated middle	EC50 >10000 mg/l	Algae	96 hours
	EC50 3193 mg/l	Daphnia	48 hours
	EC50 1028 mg/l	Fish	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Polysulfides, di-tert-dodecyl	>6.2	-	High

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

 The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Section 14. Transport information

	ADG	ADR/RID	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

7

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia

: All components are listed or exempted.

Section 16. Any other relevant information

IP<u>346:</u>

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

: 9/5/2023

Hi	istory	

Date of printing : 12. Feb. 2024

: 5. Sep. 2023

SSLUBE



Section 16. Any other relevant information

Date of issue/Date of revision	
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Version	: 1.02
Prepared by	: Product Stewardship Blaser Swisslube AG
Key to abbreviations	 ADG = Australian Dangerous Goods ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations

Procedure used to derive the classification

Classification	Justification
5 5	Calculation method Calculation method

References

: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.